

SunOpta Sweeper '24



Oil Pattern Distance Forward Oil Total 42 Reverse Brush Drop 17.7 mL Reverse Oil Total

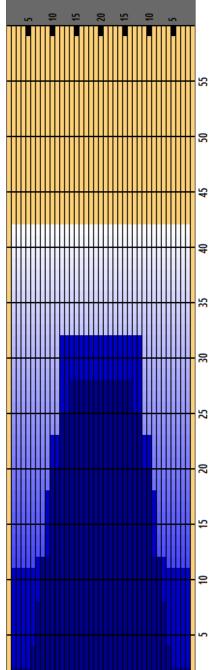
10.15 mL

Oil Per Board Volume Oil Total

50 ul 27.85 mL

1 2L 2R 3 10 111 0.00 2.80 2.80 5550 2 6L 6R 1 14 29 2.80 4.70 1.90 1450 3 7L 7R 2 14 54 4.70 8.60 3.90 2700 4 8L 8R 2 14 50 8.60 12.50 3.90 2500 5 10L 10R 3 18 63 12.50 20.10 7.60 3150 6 12L 12R 2 18 34 20.10 25.20 5.10 1700 7 14L 14R 1 22 13 25.20 28.30 3.10 650 8 2L 2R 0 22 0 28.30 37.00 8.70 0 9 2L 2R 0 30 0 37.00 42.00 5.00 0	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
3 7L 7R 2 14 54 4.70 8.60 3.90 2700 4 8L 8R 2 14 50 8.60 12.50 3.90 2500 5 10L 10R 3 18 63 12.50 20.10 7.60 3150 6 12L 12R 2 18 34 20.10 25.20 5.10 1700 7 14L 14R 1 22 13 25.20 28.30 3.10 650 8 2L 2R 0 22 0 28.30 37.00 8.70 0	1 2L	2R	3	10	111	0.00	2.80	2.80	5550
4 8L 8R 2 14 50 8.60 12.50 3.90 2500 5 10L 10R 3 18 63 12.50 20.10 7.60 3150 6 12L 12R 2 18 34 20.10 25.20 5.10 1700 7 14L 14R 1 22 13 25.20 28.30 3.10 650 8 2L 2R 0 22 0 28.30 37.00 8.70 0	2 6L	6R	1	14	29	2.80	4.70	1.90	1450
5 10L 10R 3 18 63 12.50 20.10 7.60 3150 6 12L 12R 2 18 34 20.10 25.20 5.10 1700 7 14L 14R 1 22 13 25.20 28.30 3.10 650 8 2L 2R 0 22 0 28.30 37.00 8.70 0	3 7L	7R	2	14	54	4.70	8.60	3.90	2700
6 12L 12R 2 18 34 20.10 25.20 5.10 1700 7 14L 14R 1 22 13 25.20 28.30 3.10 650 8 2L 2R 0 22 0 28.30 37.00 8.70 0	4 8L	8R	2	14	50	8.60	12.50	3.90	2500
7 14L 14R 1 22 13 25.20 28.30 3.10 650 8 2L 2R 0 22 0 28.30 37.00 8.70 0	5 10L	10R	3	18	63	12.50	20.10	7.60	3150
8 2L 2R 0 22 0 28.30 37.00 8.70 0	6 12L	12R	2	18	34	20.10	25.20	5.10	1700
	7 14L	14R	1	22	13	25.20	28.30	3.10	650
9 2L 2R 0 30 0 37.00 42.00 5.00 0	8 2L	2R	0	22	0	28.30	37.00	8.70	0
	9 2L	2R	0	30	0	37.00	42.00	5.00	0

1 2L 2 12L 3 10L 4 9L 5 7L	2R 12R 10R 9R	0 3 2	30 22 18	51		32.00 22.70	-10.00 -9.30	2550
3 10L 4 9L	10R	_			32.00	22.70	-9.30	2550
4 9L		2	18					
	9R			42	22.70	17.60	-5.10	2100
5 7L		2	18	46	17.60	12.50	-5.10	2300
	7R	1	14	27	12.50	10.60	-1.90	1350
6 2L	2R	1	10	37	10.60	9.20	-1.40	1850
7 2L	2R	0	10	0	9.20	0.00	-9.20	0



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Mlddle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.6	1.47	1.01	1.01	1.47	4.6

